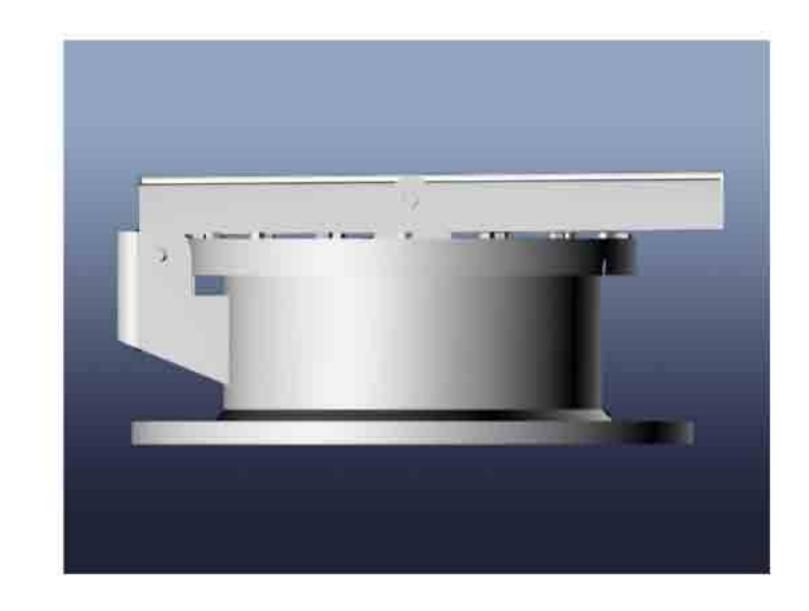
# **B400** Series Weight Loaded Emergency Relieving Manway

Flow in Nm<sup>3</sup>/hr

		Set Pressure mbarg						
Size		5	15	30	50	70	100	
	10%	2613	4524	6394	8249	9753	11643	
10"(250mm) OVER PRESS	20%	2729	4725	6678	8615	10184	12157	
-ac arearens, de Espece	50%	3661	4226	8957	11551	13653	16293	
12"(300mm) OVER	10%	3763	6515	9208	11879	14045	16766	
	20%	3930	6805	9617	12405	14665	17506	
	50%	5272	9128	12898	16634	19660	23462	
	10%	6890	11582	16370	21118	24967	29807	
16"(400mm) OVER PRESS	20%	6987	12097	17097	22053	26071	31121	
PRESS	50%	9373	16227	22930	29570	34950	41710	
	10%	8466	14659	20719	26727	31600	37724	
18"(450mm) OVER PRESS	20%	8843	15310	21638	27911	32966	39388	
in Interest	50%	11863	20537	29021	37427	44237	52789	
	10%	10452	18097	25579	32996	39012	46574	
20"(500mm) OVER PRESS	20%	10917	18901	26713	34458	40736	48627	
PRESS	50%	14646 25355 35828 46205 54613 6	65170					
	10%	15052	26060	36833	47515	56177	67066	
24"(600mm) OVER	20%	15721	27218	38467	49619	58660	70024	
ERESS	50%	21090	36511	51594	66536	78643	93847	

The B400 Series ensures that tanks and vessels are kept safe during periods of excessive pressure due to external fire sources and also allows access to the tank for inspection / cleaning purposes.



- Standard Pressure settings + 4 mbarg to 140 mbarg
- Size range 10" (250 mm) 24" (600 mm)
- Standard body materials Aluminium, Carbon steel,
  Stainless steel
- Diaphragm material FEP
- Machinable seats
- Standard drilled flanges ANSI / DIN / API
- Automatic re seat
- Non standard applications Consult factory



**3B CONTROLS** 

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## **FEATURES**

#### Low cost maintenance

Lightweight design provides easy handling whilst interchangeable components ensure standard parts are easily replaced.

### Testing / Quality

All products are factory tested and fully certified.

## Self Draining

All products are designed to ensure that condensate drains away from all seating areas.

## Low leakage

Standard seating design ensures minimum leakage of less than 1 scfh at 90% of set pressure.

#### Internal Parts

Internal parts are stainless steel as standard. Non standard materials available upon request.

#### Connections

All valves are supplied with drilled flanges to meet individual requirements.

## Non Standard Applications

There are numerous options available for special applications. Exotic materials such as Hastelloy, Monel and various plastics can be offered to suit the most hazardous of environments. Special coatings can also be applied for extreme service. For low temperature duties, internal parts can be PTFE coated to prevent seizure.

See separate section in catalogue.

\* All products are subject to continuous development and subsequently 3B Controls reserve the right to change specifications outlined in this catalogue without notification.

## **MATERIALS**

Body

### Diaphragm

Aluminium Carbon Steel Stainless Steel

Stainless Steel

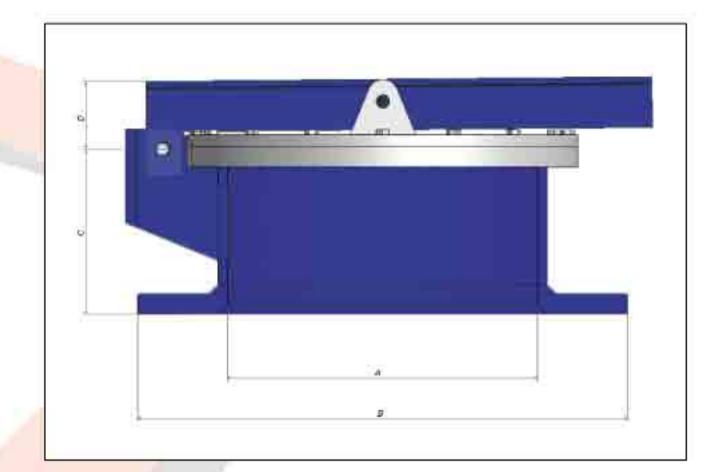
F.E.P

Others consult factory

Internals

Flanges

ANSI 125 ANSI 150 RF DIN Standard flanges



## **DIMENSIONS**

NOM SIZE	Α	В	С	D	
450 (18")	457	635	176	80	
500 (20")	508	698	176	80	
600 (24")	609	813	176	80	



